

Date: Wednesday, 5/31/2006 7:33:37 AM  
 User: Kim Johnston

## Process Sheet

26

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : PILOT/CO-PILOT STEP, LH (FOLDING)  
 Job Number : 27271  
 Estimate Number : 12026  
 P.O. Number : N/A Part Number : D412630023  
 This Issue : 5/31/2006 S.O. No. : N/A Drawing Number : D412-630 REV. J ,P13  
 Prsht Rev. : NC Project Number : N/A  
 First Issue : N/A Type : LARGE FAB ASSY Drawing Revision : J  
 Previous Run : 27267 Material : N/A  
 Written By : *See Comment Below* Due Date : 6/30/2006 Qty: 5 Um: Each  
 Checked & Approved By : *9/1/06 10:51:31 K*  
 Comment : Est. Rev: B 05.08.22 Step 3 & 5 revised per ECN 700 KJ/J  
 LM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 DC DOCUMENT CONTROL



(5)

Comment: DOCUMENT CONTROL

Photocopy bluefile &amp; create labels per PPP D412-630-023 CHG002

KS 06.06.14

2.0 D2012107 Clevis



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Clevis

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 1   | D2012-107   | Clevis      |

Batch

B 25483 3mcy B 27522 2X

3.0 D2803041 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bracket Assembly

Pick:

| Qty | Part Number | Description         |
|-----|-------------|---------------------|
| 1   | D2803-041   | Bracket Assembly LH |

Batch

B 27282

4.0 D2804041 Bracket Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bracket Assembly

Pick:

| Qty | Part Number | Description         |
|-----|-------------|---------------------|
| 1   | D2804-041   | Bracket Assembly LH |

Batch

B 27561

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 27271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D2807

Support Prop



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Support Prop

Pick:

Qty Part Number

Description

Batch

2 D2807

Gas Spring

B27562

6.0

D2813

Washer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Washer

Pick:

Qty Part Number

Description

Batch

2 D2813

Washer

B25923

7.0

D3388041

Step Weldment LH



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Step Weldment LH

Pick:

Qty Part Number

Description

Batch

1 D3388-041

Step Weldment LH

B27268

8.0

D33951

Bushing



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Bushing

Pick:

Qty Part Number

Description

Batch

4 D3395-1

Bushing

B26584 4X B2677616K

9.0

AN3C21A

BOLT



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

BOLT

Pick:

Qty Part Number

Description


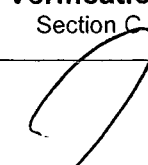

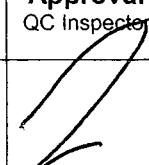
Batch


2 AN3C21A

Bolt

M19633

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR:     |      | WORK ORDER NON-CONFORMANCE (NCR)   |   |   |                  |   |   |   |
|----------|------|--|---|---|------------------|---|---|---|
| DATE     | STEP | Description of NC<br>Section A   | Corrective Action Section B   |   |                  | Verification<br>Section C   | Approval<br>Design Mgr  | Approval<br>QC Inspector  |
|          |      |  | Initial<br>Design Mgr   | Action Description<br>Design Mgr              | Sign &<br>Date   |   |   |   |
| 06/08/08 | 13   | Ass to removed<br>cutter pin MS24665-302<br>+ Scrap + tight<br>nut AW31023 |  | Put new cutter pin<br>MS 24665 - 302<br>(3mx) | M.F.<br>06/08/08 | <br>06-08-08 | <br>06-08-11 | <br>06-08-06 |
|          |      |  |   |   |                  |   |   |   |
|          |      |  |   |   |                  |   |   |   |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA:  Date: 06/09/14

NOTE: Date & initial all entries

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 27271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

AN310C8

Nut



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Nut

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | AN310C8     | Nut         |

Batch

M100433

11.0

AN8C16

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | AN8C16      | Bolt        |

Batch

M100695

12.0

MS210433

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 4   | MS21043-3   | Nut         |

Batch

M19099

13.0

MS24665302

Cotter Pin



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Cotter Pin

Pick:

| Qty | Part Number | Description               |
|-----|-------------|---------------------------|
| 2   | MS24665-302 | Cotter Pin (or AN380C3-4) |

Batch

M16941

14.0

MS24693C280

Screw



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Screw

Pick:

| Qty | Part Number  | Description             |
|-----|--------------|-------------------------|
| 2   | MS24693-C280 | Screw (or MS24694-C565) |

Batch

M16984

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 27271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

15.0

NAS1515H3

Washer



Comment: Qty.: 6.0000 Each(s)/Unit Total : 30.0000 Each(s)

Washer

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 6   | NAS1515H3   | Washer      |

Batch

M19633

16.0

NAS1515H5L

WASHER



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

WASHER

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 4   | NAS1515H5L  | Washer      |

Batch

M100680

17.0

NAS1515H8

Washer



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Washer

Pick:

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 4   | NAS1515H8   | Washer      |

Batch

M100446 10 M14

M101331 10 M14

06/08/03 (5)

18.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per dwg D412-630 p.13

M.F. 06/08/04 (5)

19.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-08-08 (5)

20.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

| W/O:   |      | WORK ORDER CHANGES   |     |          |     |                                 |                          |  |
|--------|------|--|-----|----------|-----|---------------------------------|--------------------------|--|
| DATE   | STEP | PROCEDURE CHANGE   | By  | Date     | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |  |
| 060804 | 18.0 | <del>App</del> Cont exposed hardware (bolts: nuts) with LPS procym.<br>using a brush or scrub.<br>LPS B# <u>m17045</u> | M.F | 06/08/08 |     |                                 |                          |  |
|        |      | Add to estimate upon Assy completion perm. change  |     |          |     |                                 | 06-08-04                 |  |
|        |      |  |     |          |     |                                 |                          |  |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 27271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

21.0

D28061

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bushing

Pick: Packing Kit

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | D2806-1     | Bushing     |

Batch

B27285 SMC ✓  
B26565 SMC ✓

22.0

D28063

Bushing



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bushing

Pick: Packing Kit

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | D2806-3     | Bushing     |

Batch

B27286 ✓

23.0

D28105

Strut



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Strut

Pick: Packing Kit

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 1   | D2810-5     | Strut       |

Batch

B27103 ✓

24.0

D33961

Spacer



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Spacer

Pick: Packing Kit

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 2   | D3396-1     | Spacer      |

Batch

B26771 ✓

25.0

AN4C6A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

Pick: Packing Kit

| Qty | Part Number | Description |
|-----|-------------|-------------|
| 1   | AN4C6A      | Bolt        |

Batch

M100651 ✓

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 27271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

26.0

AN4C10A

Bolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

1 AN4C10A

Description

Bolt

Batch

M100273 ✓

27.0

AN4C15A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

2 AN4C15A

Description

Bolt

Batch

M100447 ✓

28.0

AN44C7A

Eyebolt



Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)

Eyebolt

Pick: Packing Kit

Qty Part Number

1 AN44-C7A

Description

Eyebolt

Batch

M19620 ✓

29.0

AN5C15A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total : 10.0000 Each(s)

Bolt

Pick: Packing Kit

Qty Part Number

2 AN5C15A

Description

Bolt

Batch

M100229 ✓

30.0

MS210434

Nut



Comment: Qty.: 4.0000 Each(s)/Unit Total : 20.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number

4 MS21043-4

Description

Nut

Batch

M101390 ✓

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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Drawing Name: PILOT/CO-PILOT STEP, LH (FOLDING)

Job Number: 27271

Part Number: D412630023

Job Number:



Seq. #:

Machine Or Operation:

Description :

31.0

MS210435

Nut



Comment: Qty.: 3.0000 Each(s)/Unit Total : 15.0000 Each(s)

Nut

Pick: Packing Kit

Qty Part Number

3 MS21043-5

Description

Nut

Batch

M18535

32.0

NAS1515H4

Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total : 35.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number

7 NAS1515H4

Description

Washer

Batch

M100680 9mcy M101369 26mcy

33.0

NAS1515H5

Washer



Comment: Qty.: 7.0000 Each(s)/Unit Total : 35.0000 Each(s)

Washer

Pick: Packing Kit

Qty Part Number

7 NAS1515H5

Description

Washer

Batch

M100203 32mcy M100433 3mcy

34.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

35.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-630-023

Location:

PPP Rev: A

DB 06/08/10

36.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

Job Completion



h 06/08/10

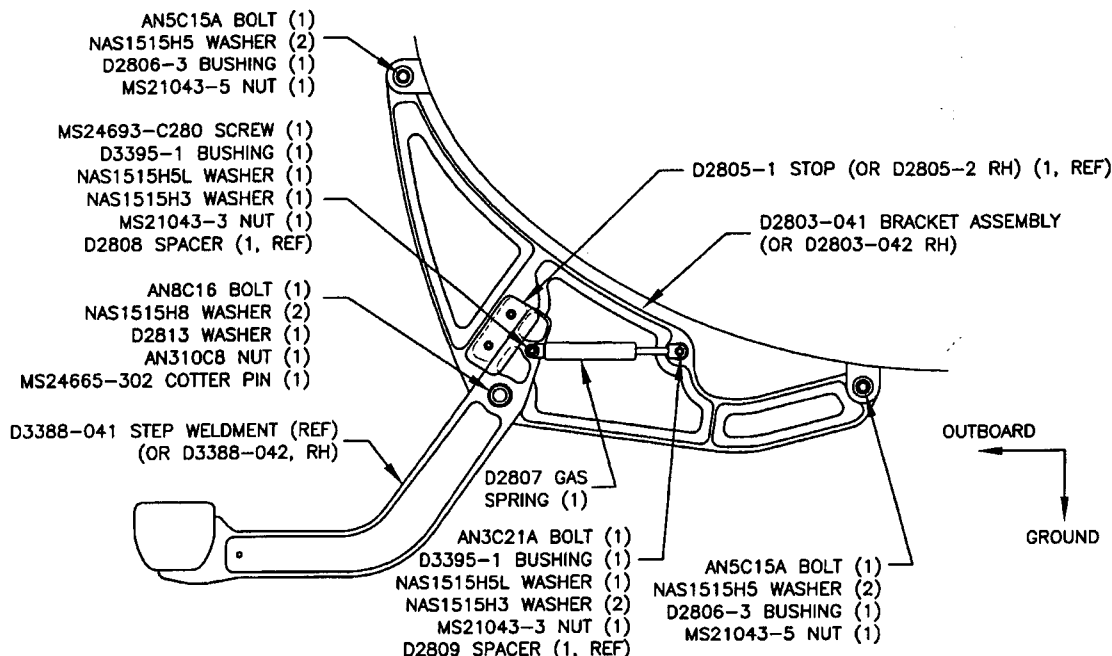
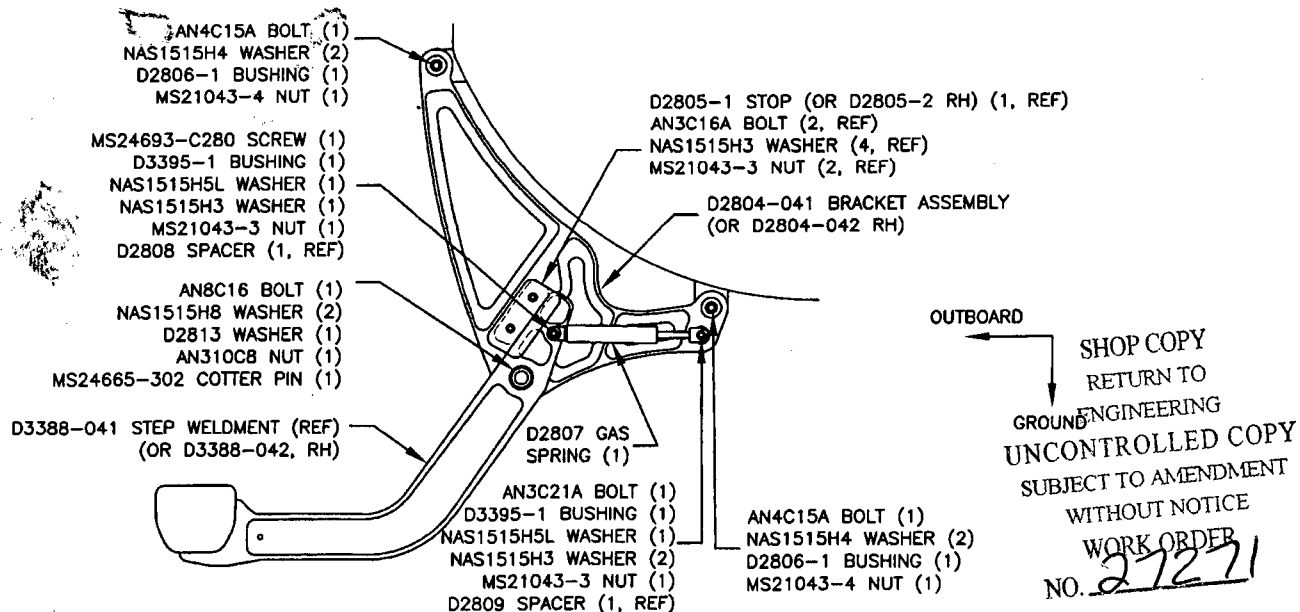
| W/O: |      | WORK ORDER CHANGES |    |      |     |                                 |                          |
|------|------|--------------------|----|------|-----|---------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Mfg / Design<br>Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                 |                          |
|      |      |                    |    |      |     |                                 |                          |

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                  |                |                           |                        |                          |
|------|------|----------------------------------|-----------------------------|----------------------------------|----------------|---------------------------|------------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                  |                | Verification<br>Section C | Approval<br>Design Mgr | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Design Mgr       | Action Description<br>Design Mgr | Sign &<br>Date |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |
|      |      |                                  |                             |                                  |                |                           |                        |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

NOTE: Date & initial all entries

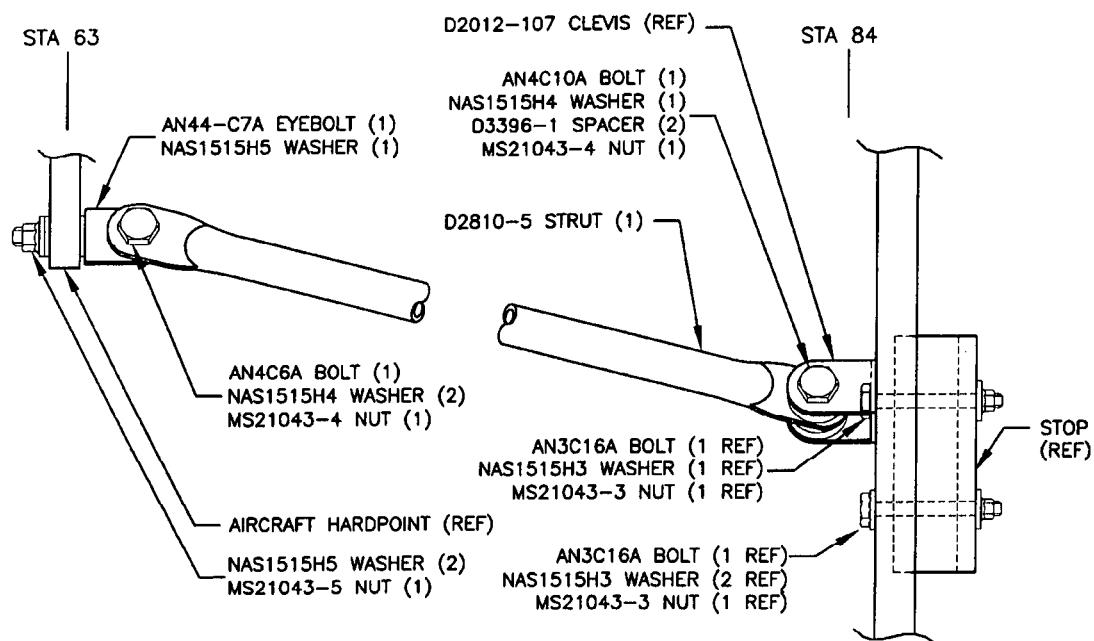
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

**D412-630-023/-024 Heli-Access-Step™ Installation****FIGURE 11 – STA 84.29 for D412-630-023/-024 Heli-Access-Step™ Installation**  
(View rotated 90° CW)**FIGURE 12 – STA 155.06 for D412-630-023/-024 Heli-Access-Step™ Installation**  
(View rotated 90° CW)

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Revision: J  
Date: 05.12.08

FIGURE 13 – Strut Detail for D412-630-023/-024 *Heli-Access-Step™* Installation  
(NOT TO SCALE)



SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 27271



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Revision: J  
Date: 05.12.08



Date: Friday, 12/01/2007 3:00:13 PM  
User: Linda Lacelle

# Process Sheet

|   |                                       |
|---|---------------------------------------|
| Customer : CC-DAR01 Dart Aerospace Ltd.   | Drawing Name : D412-630 - ECN 903     |
| Job Number : 30251  |                                       |
| Estimate Number : 10804   | Part Number : Z_CUSTOM                |
| P.O. Number : N/A   | Drawing Number : UPDATE PAPERWORK     |
| This Issue : 12/01/2007 S.O. No. : N/A  | Project Number : N/A                  |
| Prsht Rev. : NC   | Drawing Revision : N/A                |
| First Issue : N/A Type : OVERHEAD   | Material : N/A                        |
| Previous Run : 30247  | Due Date : 19/01/2007 Qty: 1 Um: Each |
| Written By :             |                                       |
| Checked & Approved By :  |                                       |
| Comment :   |                                       |

## Additional Product

Job Number:



| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|
|---------|-----------------------|---------------|

1.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

ADD NEW PAPERWORK TO KITS IN STOCK  
JCAB STC STC-112-2-TYO

D412-630-011 B 1370 2<sup>ix</sup>, B 20227, 2<sup>x</sup> = 3 st 2<sup>ix</sup>  
 D412-630-012 B 1370 1<sup>ix</sup> B 20228 2<sup>x</sup>  
 D412-630-023 B 26551 1<sup>ix</sup> B 27271 2<sup>x</sup> B 27267 3 B 27088 1<sup>ix</sup> = 8 st  
 D412-630-024 B 28197 2<sup>x</sup> B 27089 1<sup>ix</sup> B 27069 1<sup>ix</sup> = 4 st  
 D412-630-111 B 15054 2<sup>x</sup>  
 D412-630-112 B 15055 2<sup>x</sup> - *07/01/15* *07/01/15*

2.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

*07/01/15*

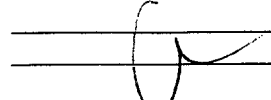
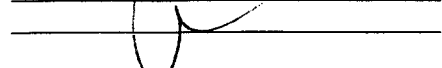
Job Completion



*u 07/01/15*

Date: Monday, 12/11/2007 8:31:02 AM  
 User: Linda Lacelle

## Process Sheet

|   |  |
|---|--|
| Customer : CC-DAR01 Dart Aerospace Ltd.   | Drawing Name : D412-630-UPDATE PAPERW. |
| Job Number : 35612  |  |
| Estimate Number : 10804   |  |
| P.O. Number : N/A   | Part Number : Z_CUSTOM                 |
| This Issue : 12/11/2007 S.O. No. : N/A  | Drawing Number : ECN 1019              |
| Prsht Rev. : NC   | Project Number : N/A                   |
| First Issue : N/A Type : LANDING GEAR   | Drawing Revision : N/A                 |
| Previous Run : 00015  | Material : N/A                         |
| Written By :             | Due Date : 19/11/2007 Qty: 1 Um: Each  |
| Checked & Approved By :  |  |
| Comment :   |  |

Additional Product

Job Number:



|         |                       |               |
|---------|-----------------------|---------------|
| Seq. #: | Machine Or Operation: | Description : |
|---------|-----------------------|---------------|

|     |             |                       |
|-----|-------------|-----------------------|
| 1.0 | PACKAGING 1 | PACKAGING RESOURCE #1 |
|-----|-------------|-----------------------|



Comment: PACKAGING RESOURCE #1  
 REMOVE FROM STK:

D412-630-011G 34652  
 D412-630-012G 34657  
 D412-630-023 31816<sup>(CY)</sup> 27271 2x 26651 1x  
 D412-630-024 32000  
 D412-630-033 B 33576  
 D412-630-034 B 33577

ADD NEW PAPERWORK TO KITS IN STK  
 PER ECN 1019 - DSI 9386

RETURN TO STK

7-11-12 50

|     |      |                              |
|-----|------|------------------------------|
| 2.0 | QC21 | FINAL INSPECTION/W/O RELEASE |
|-----|------|------------------------------|



①

Comment: FINAL INSPECTION/W/O RELEASE

207/11/12

Job Completion



u 07.11.12